

United States Resin Company

P.O. Box 31219
Phoenix, Az. 85046

A-S1MN CI STRONG BASE ANION NITRATE SELECTIVE ION EXCHANGE RESIN (Designed for use in highly selective nitrate removal applications)

SUGGESTED OPERATING CONDITIONS

| | |
|---------------------------|------------------------------|
| Maximum Temperature | |
| Salt form | 60C |
| Minimum Bed Depth | 600 mm |
| Backwash Rate | 50 to 75% Bed Expansion |
| Regenerant Concentration | 5 to 8 percent |
| Regenerant Flow Rate | 3-m/h |
| Regenerant Contact Time | At least 30 Minutes |
| Regenerant Level | 80 to 140 gNaCl/g-resin. |
| Displacement Rinse Rate | Same as Regenerant Flow Rate |
| Displacement Rinse Volume | Approximatety 2 BV. |
| Fast Rinse Rate | Same as Service Flow Rate |
| Fast Rinse Volume | 5 to 8 BV. |
| Service Flow Rate | 30 to 60 BV. |
| *1 BV: (Bed Voume) | |

The Sodium cycle operating capacity of United States Resin C-8 for hardness removal at various regeneration levels with an influent calcium/magnesium ratio of 2/1 and a hardness level of 500 ppm, as CaCO₃, is shown in the following table:

| Pounds of NaCl/cu.ft. | Capacity Kilograins/cu.ft. 500ppm as CaCO ₃ | | | |
|-----------------------|--|-----|-----|-----|
| | Water Analyses: Cl ⁻ /HCO ₃ ⁻ =1:1 NO ₃ ⁻ = 100ppm as CaCO ₃ Percent sulfate | | | |
| | 0 | 25 | 50 | 75 |
| 5 | 8.2 | 7.0 | 6.6 | 6.5 |
| 10 | 10.0 | 8.5 | 8.1 | 7.9 |
| 15 | 10.8 | 9.2 | 8.7 | 8.6 |
| 20 | 11.3 | 9.6 | 9.1 | 8.9 |